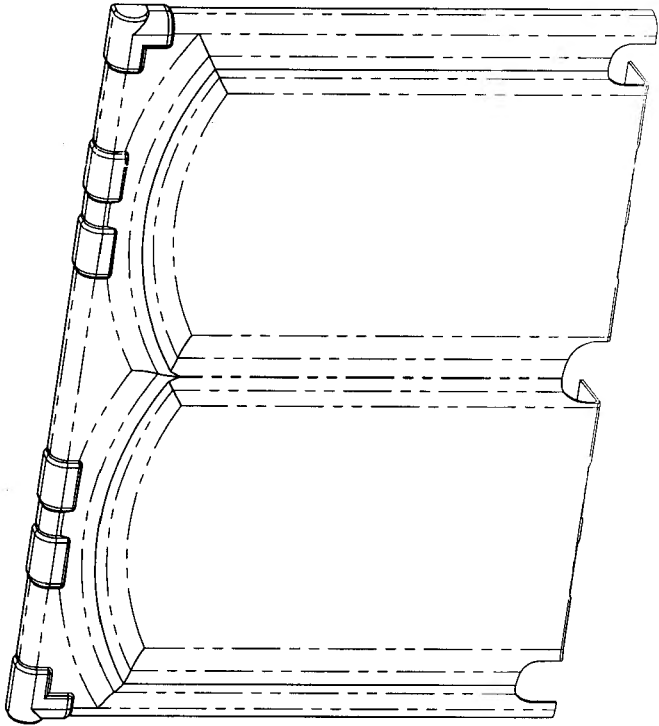


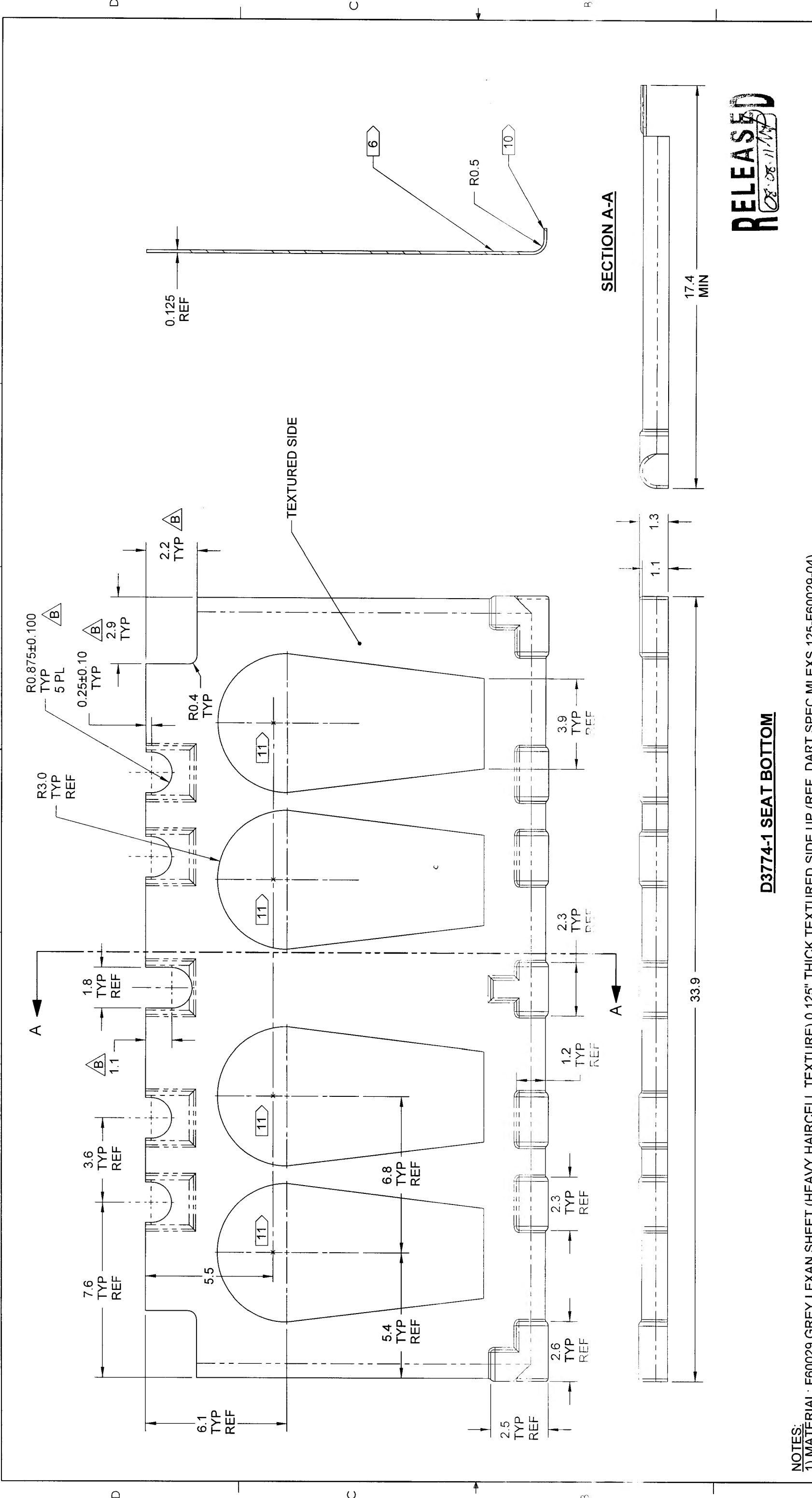
D3774-1 SEAT BOTTOM



D3774-3 SEAT BACK

RELEASED
08-08-11/11/11

| | | | | | |
|------------|--|--|--|--------------|----------|
| B | UPDATE CUTOUT DIMENSIONS (ZN D4-2, D6-2, C4-3, C7-3); UPDATE MINIMUM THICKNESS (ZN A5-2, A5-3); ADD HOLES ON D3774-3 (ZN B6-3) REASON: MANUFACTURING CAPABILITIES | | | PH | 08.07.25 |
| A | NEW ISSUE | | | HS | 08.06.23 |
| REV. | DESCRIPTION | | | BY | DATE |
| DESIGN | HS | DART AEROSPACE LTD | | | |
| DRAWN | PH | HAWKESBURY, ONTARIO, CANADA | | | |
| CHECKED | PH | DRAWING NO. | | REV. B | |
| MFG. APPR. | PH | D3774 | | SHEET 1 OF 3 | |
| APPROVED | PH | TITLE | | SCALE | |
| DE APPR. | PH | SEAT | | NTS | |
| DATE | 08.07.25 | COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | | | |



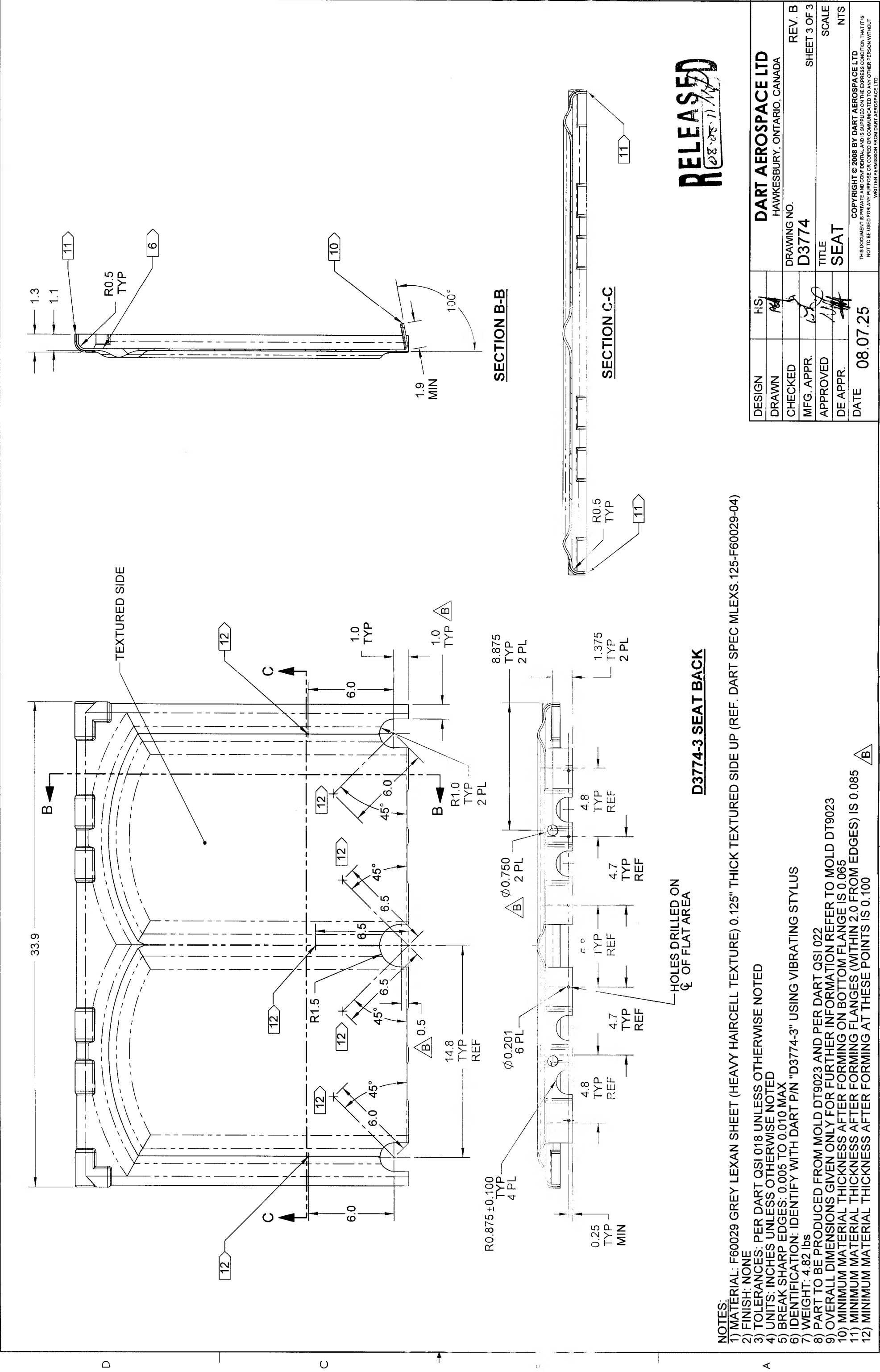
D3774-1 SEAT BOTTOM

NOTES:
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125" THICK TEXTURED SIDE UP (REF. DART SPEC MLEXS. 125-F60029-04)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3774-1" USING VIBRATING STYLUS
7) WEIGHT: 2.93 lbs
8) PART TO BE PRODUCED FROM MOLD DT9022 AND PER DART QSI 022
9) OVERALL DIMENSIONS GIVEN ONLY FOR FURTHER INFORMATION REFER TO MOLD DT9022
10) MINIMUM MATERIAL THICKNESS AFTER FORMING ON FLANGES (WITHIN 2.0 FROM EDGES) IS 0.085
11) MINIMUM MATERIAL THICKNESS AFTER FORMING AT THESE POINTS IS 0.100

| | | |
|------------|------------|-----------------------------|
| DESIGN | HS | DART AEROSPACE LTD |
| DRAWN | <i>PA</i> | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | <i>JS</i> | DRAWING NO. |
| MFG. APPR. | <i>WJG</i> | D3774 |
| APPROVED | <i>WJG</i> | TITLE |
| DE APPR. | <i>WJG</i> | SEAT |
| DATE | 08.07.25 | SCALE |
| | | NTS |

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RELEASED
08.08.11/11/12



RELEASED
08-08-11

D3774-3 SEAT BACK

- NOTES:
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125" THICK TEXTURED SIDE UP (REF. DART SPEC MLEXS. 125-F60029-04)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3774-3" USING VIBRATING STYLUS
 - 7) WEIGHT: 4.82 lbs
 - 8) PART TO BE PRODUCED FROM MOLD DT9023 AND PER DART QSI 022
 - 9) OVERALL DIMENSIONS GIVEN ONLY FOR FURTHER INFORMATION REFER TO MOLD DT9023
 - 10) MINIMUM MATERIAL THICKNESS AFTER FORMING ON BOTTOM FLANGE IS 0.065
 - 11) MINIMUM MATERIAL THICKNESS AFTER FORMING FLANGES (WITHIN 2.0 FROM EDGES) IS 0.085
 - 12) MINIMUM MATERIAL THICKNESS AFTER FORMING AT THESE POINTS IS 0.100

| | | |
|------------|----------|-----------------------------|
| DESIGN | HSI | DART AEROSPACE LTD |
| DRAWN | RA | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | | DRAWING NO. D3774 |
| MFG. APPR. | | REV. B SHEET 3 OF 3 |
| APPROVED | | TITLE SEAT |
| DE APPR. | | SCALE NTS |
| DATE | 08.07.25 | |

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